

**JOB DESCRIPTION**

Job Title:	CMM Programmer
Department:	Engineering
Reporting / Line Manager:	Engineering Systems & Metrology Manager
Job Reference:	CMMP1 (to be used on any correspondence)

**THE JOB ROLE**

Overall Purpose and Aims of Role

- Provide metrology support to the engineering department
- Ensure all metrology for PPAP requirements available on time to program milestones & Annual Submission
- Provide technical support for inspection department.

Main Duties and Areas of Responsibility

- CMM Programming & Set-up
- New Product Introduction – Support Team on ISIR
- Drawing review / feasibility
- Develop metrology documents for new product launches to meet customer requirements.
- Support Gauge Concept
- Gauge Set-up & Validation – ensure gauge R@R & capability study can progress
- ISIR – Review and recommend process / modifications to achieve customer approval
- Annual Customer PPAP – support submission

Skills and Attributes Required

- Fully trained experienced CMM Programmer
- Fully trained experienced Offline CMM Programming to alignment requirements – RPS etc.
- Full understanding of Technical Drawings and GD&T
- High Standard of computer literacy
- Excellent verbal and written communicator
- Attention to detail
- Methodical approach to problem solving

TO APPLY PLEASE SEND C.V. AND COVERING LETTER TO [INFO@LABONE-CASTLESIDE.CO.UK](mailto:INFO@LABONE-CASTLESIDE.CO.UK) MAKING SURE TO QUOTE THE JOB REFERENCE CMMP1 IN THE EMAIL TITLE SUBJECT LINE AND THE COVERING LETTER.