

## VACANCY

Applications are invited from anyone interested in the following position:

### **CMM Programmer**

**Overall purpose and aims of role :**

- Provide metrology support to the engineering department
- Ensure all metrology for PPAP requirements available on time to program milestones & Annual Submission
- Provide technical support for inspection department

**Main duties and areas of responsibility :**

- CMM Programming & Set-up
- New Product Introduction – Support Team on ISIR
- Drawing review / feasibility
- Develop metrology documents for new product launches to meet customer requirements.
- Support Gauge Concept
- Gauge Set-up & Validation – ensure gauge R@R & capability study can progress
- ISIR – Review and recommend process / modifications to achieve customer approval
- Annual Customer PPAP – support submission

**Skills and attributes required :**

- Fully trained experienced CMM Programming of MCOSMOS v4.0
- Fully trained experienced Offline CMM Programming CAT1000PS using various alignment requirements
- Full understanding of Technical Drawings and GD&T
- High Standard of computer literacy
- Excellent verbal and written communicator
- Attention to detail
- Methodical approach to problem solving

**Please apply in writing to Human Resources**

**[info@labone-castleside.co.uk](mailto:info@labone-castleside.co.uk)**

**Closing date for applications is Friday 21 June 2019**

***No recruitment agencies please***